

### Artisan Vehicle Systems





### What I learned at Minexpo

OEMs are taking the trend seriously and are offering battery products



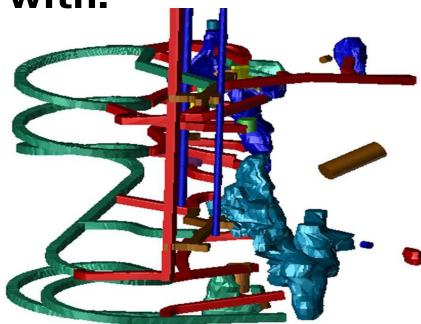
- Mine companies realize that this is the future
- More products need to hit the market in order to affect mine design
- Costs models need to be explained to mining companies and consultants



# Mine Companies are at a Crossroads

In planning for the next several years, how do we move forward with:

- 1. New mine design
- 2. Mine expansions
- 3. Existing fleet upkeep



#### Do we use Diesel or Battery?



# **Choosing Diesel**

#### <u>Pros</u>

- Proven technology
- Known results
- Predictable
- Direct experience



### <u>Cons</u>

- Tier 4 compliance is costly
- Uneconomical in deep mines
- Unhealthy for UG workers



### Health Risks of Diesel

# World Health "Diesel is a <u>Known</u> Organization <u>Carcinogen</u>"

### • UG mine workers are...

- exposed to <u>100 times</u> the diesel exhaust
- <u>3 times</u> more likely to get lung cancer
- The road to the healthy use of diesel is onerous, costly...and unlikely



# **Choosing Battery**

#### <u>Pros</u>

- Less ventilation
- Less cooling
- Enables deep mines
- Faster time to production
- Better financials
- Regulation is coming

### <u>Cons</u>

- Unproven
- Unavailable
- No direct experience
- Real costs are unknown
- Increased risk to missing objectives





## Kirkland Lake Gold

# KLG KIRKLAND LAKE GOLD

- Over five years experience
- Large fleet of battery powered primary movers
- Faster, less expensive access to rich reserves
- Quadrupled stock price since 2013
- Acquired St Andrew and Newmarket Gold



# The Tipping Point is Coming

**Definition:** 

### The point at which a series of small changes or incidents becomes significant enough to cause a larger, more important change.





# Affecting Positive Change

<u>Today's</u> <u>Discussion:</u>



### <u>Tomorrow's</u> <u>Discussion:</u>

- Will battery work?
- Is it cost effective?
- Is it higher risk than diesel?

- Who has implemented battery successfully?
- What is the best mine design?
- What are the real financials?

# Applying Experience to Address Risks and Unknowns

#### <u>The data exists:</u>

- Energy used
- Heat generated
- Work completed
- Maintenance costs
- Infrastructure costs
- Real benefits

- Performance
  - Tons moved per shift
  - Charge time
  - Battery life
- Maintenance
  - Staff expertise
  - Service contracts
- Infrastructure
  - Grid requirements
  - Ventilation
  - Cooling
- Mine design
- Financial modeling



### Mining Company Objective: Produce More Ore

300% of the horsepower



per bucket

#### More Torque for Faster Loading

20% Shorter for Better Maneuverability 20% Tighter Turning Radius



### Mining Company Objective: Reduce Costs

#### Radical reduction in ventilation CapEx

Significant reduction in cooling CapEx

No increase in machine OpEx

**Lower Ventilation** 

and Cooling

OpEx



# More Offerings are Needed!

### Battery Equipment Launches:

- Artisan
- Atlas Copco
- Sandvik
- Aramine
- RDH
- Maclean
- IFI Minecat
- Others

### What's Next?

- A comprehensive set of products is needed.
- Primary movers, utility, support, personnel, etc.



### The Year is 2020

- All tenders ask for <u>only</u> zero emission equipment
- Diesel is no longer an option in new equipment
- A few diesel engines remain underground, but are being phased out
- Cost per ton is lower industry wide, mine company financial health has improved



## Thank you

