


issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry



IGF
Institut für Gefahrstoff-Forschung
der Berufsgenossenschaft
Rohstoffe und chemische Industrie
Institut an der Ruhr-Universität Bochum
Geschäftsbereich Prävention – Kompetenz-Center

**Diesel engine exhaust –
Is a more complete view necessary?**

Dirk Dahmann, Bochum

Focus, Dahmann, MDEC 2010
05.07.2011



issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




IGF


Overview

- Introduction and general remarks
- Exhaust particles
- Classification
- Analytical methods
- Nitrogen Oxides
- Basics
- Exposure situation in salt/potash and hard coal mining
- European developments
- Conclusions

Focus, Dahmann, MDEC 2010 05.07.2011 Seite 2




issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




Introduction

- This presentation will try to look at some possible developments (some of which are already present)
- Sope: Focus on the European/German Perspective
- However: Diesel Exhaust in Miners Study (DEMS) by NCI/NIOSH 2010 (exposure determination) is publicly available since 27.9.2010
- ❖ <http://annhyg.oxfordjournals.org/content/early/recent> downloadable
- I shall occasionally refer to these papers

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 3




issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




Diesel Exhaust in Miners Study (DEMS) by NCI/NIOSH

- Current state of publications:
 - The Diesel Exhaust in Miners Study: I. Overview of the Exposure Assessment Process
 - The Diesel Exhaust in Miners Study: II. Exposure Monitoring Surveys and Development of Exposure Groups
 - The Diesel Exhaust in Miners Study: III. Interrelations between respirable elemental carbon and gaseous and particulate components of diesel exhaust derived from area sampling in non-metal mining facilities
 - The Diesel Exhaust in Miners Study: IV. Estimating historical exposures to diesel exhaust in underground nonmetal mining facilities
- Epidemiological part not yet published!

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 4




issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




Diesel exhaust...

- is a very **complex mixture of gaseous and particulate** components and phases and
- leaves the engine in a condition **far off the environmental equilibrium** and will reach the workers' breathing zones in a markedly different state.
- If you are exposed **long enough** and **in high enough doses/concentrations** it will **possibly make you sick**.
- All of this is not new and manufacturers have developed many tools and concepts to make sure that the engines produce **less exhaust** and **to clean the exhaust** after it has been produced.
- ... so what might be new?

Focus, Dahmann, MDEC 2010 05.07.2011 Seite 5




issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




Diesel exhaust – the particles

Focus, Dahmann, MDEC 2010 05.07.2011 Seite 6



issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




Classification


- „probably carcinogenic in humans“ IARC 1989
- “likely to pose a lung cancer hazard in humans“ US EPA 2002
- „ potential human carcinogen“ NIOSH 1988

- The recent DEMS study is intended to clarify this situation but the epidemiological part is not yet published
- Another recent study did find a significant increase in a specific subgroup

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 7



issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




Follow-up of German Potash Miner’s Study


- 1st Study (Säverin et al., „Diesel exhaust and lung cancer mortality in potash mining“, 1999)
- Follow-up (Neumeyer-Gromen et al. „ Diesel motor emissions and lung cancer mortality—Results of the second follow-up of a cohort study in potash miners“, 2009)
 - *“All sensitivity analyses of this study show moderate to 2-fold risk elevations, some of which are statistically significant.“*

This (and possibly other results) may lead to a re-evaluation of Diesel particulates e.g. by IARC.

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 8



issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry



Carcinogenic to humans – possibly, probably, definitely?

- In Europe/Germany the consequences of this differentiation do have very small consequences.
- Probable or definite carcinogens are treated almost identically with respect to risk analysis or technical preventive measures.
- But this may be different in other legal systems.

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 9




issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry



Diesel particulates in Germany

- Since 2005 we don't have a threshold limit any more!
- The German ministry of labour has skipped all technically founded TLVs for carcinogens because there was no „risk-base“ associated to the old ones („TRK-Werte“)
- *„Everybody was content to comply with a technical TLV whose health relevance was completely unknown!“*
- This leaves companies in quite some uncertainty, as they no longer have a clear tool to prove that they did what was needed.
- So what is done instead?

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 10




issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




TRGS 554 „Diesel exhaust“ (an „official guideline“)

- http://www.baua.de/de/Themen-von-A-Z/Gefahrstoffe/TRGS/pdf/TRGS-554.pdf?_blob=publicationFile
- **All exhaust components** need to be taken into account (and risk minimized)
- Special mention of „**secondary components**“ e.g. from exhaust treatment.
- Priority to **particle prevention** (carcinogenicity)
- „**Exhaust treatment systems**“ (no longer particle filters) number one measure.
- **STOP** concept (substitution before **t**echnical before **o**rganisational, before **p**ersonal measures)
- And a complete sub chapter on mining!

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 11




issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




TRGS 554 „Diesel exhaust“ – Technical measures

- A **catalogue of technical measures** is given to select from.
- If **all engines** in the workplace are equipped with suitable **exhaust treatment devices** no further measures are required.
- No measurements required.
- Companies do still perform occasional exposure quantifications to get an idea about the success of their measures (*and to get a better standing in legal matters*).
- However, the number of systematic exposure measurements has decreased!

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 12




issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
 International Section on Prevention in the Mining Industry




•What about analytical methods?

- Elemental carbon seems to be the analyte of choice at least in exposure groups of **high to moderate exposure** (like in mines).
- The **DEMS** study uses **REC** (respirable elemental carbon), determined with the thermo-optical method (NIOSH 5040).
- Intercomparisons with the EC-method used in Europe have shown very good agreement in mining environments!
- However, ever lower REC-concentrations in the exhaust of cleaner and cleaner engines as well as changing particle compositions from non-fossil fuels begin to show the limitations of the coulometric and thermo optical methods.
- **Finally, are we right to weigh the particles instead of counting them?**

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 13




issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
 International Section on Prevention in the Mining Industry




What about analytical methods?

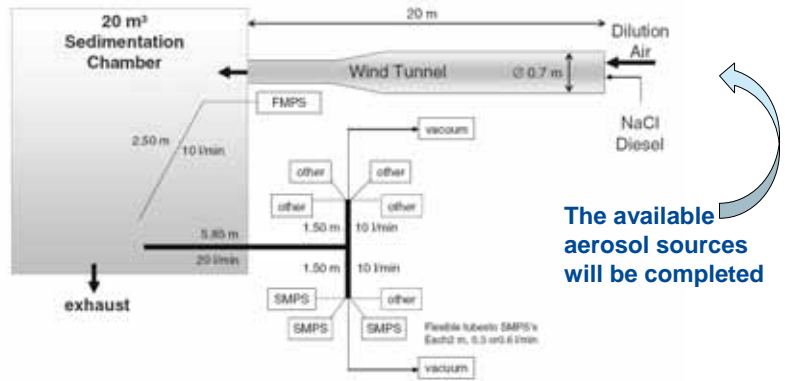
- The aerosol produced by the diesel engine contains „**ultrafine**“ particles.
- As long as the **particle size distribution** from the diesel engine remains **closely similar, mass based** as well as **number based** analytical methods will give **similar (directly comparable!) results.**
- In the future, **number based** threshold limits coming from the field of „nanoparticle“ exposure evaluation might influence the evaluation of „urban aerosol“ directly or indirectly.
- For example IGF uses Diesel aerosol in our „**Nano Test Facility**“ as test aerosol besides others for calibration and testing of nanoparticle monitors and samplers.

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 14


 issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
 International Section on Prevention in the Mining Industry





General Lay-Out of IGF Nano-Test Facility:



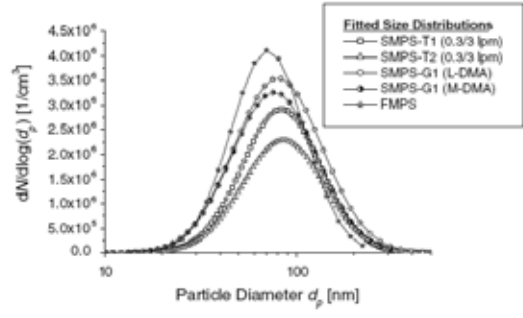
The available aerosol sources will be completed

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 15


 issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
 International Section on Prevention in the Mining Industry



Example of a round robin test at IGF:



Example for diesel soot. Instrument parameters „harmonized“.

Vortragstitel, Autor, Veranstaltung
05.07.2011
Seite 16



issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry



Nanoaerosols and Diesel exhaust

- Currently a **general threshold limit for nanoparticles** (i.e. man-made ultrafine particles created with special properties for specific purposes) is discussed worldwide.
- Some suggestions are in the region of a few 1000 to 20000 particles per cm³.
- In **urban aerosol** the background concentration is at **about 10000 Particles/cm³** - and **90 % of this come from „combustion aerosols“**.
- *So at some point in the future this will have the consequence to lead to an increased demand for number based exhaust particle quantification in workplaces.*

Focus, Dahmann, MDEC 201005.07.2011Seite 17




issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




NITROGEN OXIDES?

Focus, Dahmann, MDEC 201005.07.2011Seite 18




issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
 International Section on Prevention in the Mining Industry




Nitrogen oxides – what's there?

Oxidation state of Nitrogen	Chemical Formula	Name
+1	N ₂ O	Dinitrogenmonoxide („laughing gas“)
+2	NO	Nitrogenmonoxide
+3	N ₂ O ₃	Dinitrogentrioxide
+4	NO ₂	Nitrogendioxide
+4	N ₂ O ₄	Dinitrogenstetroxide
+5	N ₂ O ₅	Dinitrogenpentoxide

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 19




issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
 International Section on Prevention in the Mining Industry




Exkursion: „Laughing gas“

- ❖ Application
 - As anaesthetic (mainly in dentistry),
 - As aerosol propellant mainly for whipped cream (acidic carbon dioxide would be unfriendly to the cream),
 - As oxygen carrier in combustion processes
- ❖ Unintentional generation
 - During selective catalytical reduction (SCR) of NO or NO₂ for example using urea
- ❖ Legal issues
 - Very different views in various countries
- ❖ TLVs (8-hours)
 - Between 25 ppm (NIOSH) and 100 ppm (majority of others)
- ❖ N₂O is a potent „greenhouse gas“.

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 20



issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry



NO and NO₂ – Intentional use

- ❖ NO
 - As a **medical gas** (2001 EU) for example for treatment of newly born children with lung problems
- ❖ NO₂
 - For the preparation of nitric acid
 - As rocket fuel (here the dimer, N₂O₄)
 - In exhaust gas treatment (**Cleaning of particle filters**)

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 21




issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




NO und NO₂ – unintentional generation

- ❖ NO as well as NO₂ are always generated **in combustion processes** or just by application of **high temperatures in the presence of air** depending on the actual process.
 - Welding
 - **Combustion engines**
 - **Blasting**
- ❖ In **catalytical exhaust treatment** (sometimes)
 - For example in connection with the use of platinum metals

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 22



issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
 International Section on Prevention in the Mining Industry




NO and NO₂ – a little bit of physical chemistry


1. **Dimerisation** of NO₂ into N₂O₄ takes place at low temperatures. (Below 0°C the equilibrium rests with the reddish brown N₂O₄ at almost 100%!)
2. **Chemical equilibrium between NO and NO₂ in air! NO converts into NO₂ under ambient conditions.** This equilibrium is, however, a lot more complex than the one before. („Third order kinetics“)

Example: Original exhaust from a diesel engine consist of about 95% NO and 5% NO₂. In „some time“ the concentration of NO₂ will rise at the expense of the NO-concentration.

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 23



issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
 International Section on Prevention in the Mining Industry



NO und NO₂ – Hazard („dangerous properties“)

NO (Synopsis from the German database GESTIS)

- Nitrogenmonoxide is created **within and by the human body**.
- It has an acute negative effect on the blood and the central nervous system in high concentrations.
- Chronic effects have hardly been described
- Acute toxicity was described as markedly lower than the one from NO₂ (3 – 20%) (1995)
- BUT: Where NO is present, there is also always NO₂

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 24



issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry



NO und NO₂ – Hazard („dangerous properties“)

NO₂ (Synopsis from the German database GESTIS)

- Acute irritative effects on mucuous membranes – breathing airways
- Mainly concentration-dependent less dose-dependent
- The chronic effects, which have been reported, do refer to lung function deficiencies.

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 25



issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry



NO and NO₂ – Compiled TLV-situation

Component	Existing TLVs	Where
NO ₂	2-3 ml/m ³ (ppm) 5 ml/m ³ (ppm)	EU Former German
NO	25 ml/m ³ (ppm)	Almost everywhere

...to be continued!

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 26

Exposure in underground mines!

05.07.2011

Seite 27

Workplace examples – Potash and salt mining




 **issa** | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




Published under...

<http://www.igf-bbg.de/adobe/Veroeff22.pdf>

Exposure Assessment in German Potash Mining
Dirk Dahmann, Christian Monz, Heinrich Sönksen
International Archives of Occupational and Environmental Health (2007) 81:95–107


 **issa** | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




Short description of the 2 potash mines in the study

- Room and pillar
- Threes shift system
 - Drilling
 - Blasting (only between shifts)
 - Loading and hauling
- Intensive use of large diesel engines
- State of the art of exposure control
 - Electrical engines where technically feasible
 - No particle filter traps at the time of measurement (NO₂-conversion!)

Focus, Dahmann, MDEC 2010 05.07.2011 Seite 30




issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




Short description of the data set

- **Over 500 shift measurements** of respirable dust, inhalable dust, respirable elementary carbon, NO, NO₂, CO and CO₂
- **Two potash mines** were visited - each **two times** for a longitudinal epidemiological study on lung function parameters (Federal institute of occupational safety and health, Berlin; published elsewhere; Lotz et al., 2006)
- **11 jobtitles** were covered in detail

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 31





issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry



Short description of the sources



- **Respirable elementary carbon** is only resulting from the diesel engines
- Main source of **NO** is the **diesel exhaust**
- Main source of **NO₂** ist the **blasting procedure**
 - However, there is **interconversion** between the two in ambient air
 - However, if you use the „wrong“ **particle filters** there is considerable contribution by the filters

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 32



NO- Shift exposure

NO (ppm)	
Number of measurements	409
Average	2.57
Standard Deviation	1.93
95-percentile	5.73



NO- Shift exposure

NO (ppm)		NIOSH DEMS (2010)
Number of measurements	409	666
Average	2.57	0.2-1.49
Standard Deviation	1.93	-
95-percentile	5.73	-



NO₂- Shift exposure

NO ₂ (ppm)	
Number of measurements	417
Average	0.74
Standard Deviation	0.56
95-percentile	1.78



NO₂- Shift exposure

NO ₂ (ppm)		NIOSH DEMS (2010)
Number of measurements	417	689
Average	0.74	0.1-0.6
Standard Deviation	0.56	-
95-percentile	1.78	-

REC- Shift exposure

REC ($\mu\text{g}/\text{m}^3$)	
Number of measurements	546
Average	100
Standard Deviation	0.070
95-percentile	240

REC- Shift exposure

REC ($\mu\text{g}/\text{m}^3$)		NIOSH DEMS (2010)
Number of measurements	546	779
Average	100	40-384
Standard Deviation	0.070	-
95-percentile	240	-

NO (ppm) – 15 min	
Number of measurements	347
Average	4.15
Standard deviation	4.28
95-percentile	12.45

NO₂ (ppm) – 15 min	
Number of measurements	344
Average	1.66
Standard deviation	1.01
95-percentile	3.60



issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
 International Section on Prevention in the Mining Industry



2. Campagne: Hardcoal mining

Published under...


“Exposure assessment for nitrogen oxides and carbon monoxide in German hard coal mining”

Dirk Dahmann · Peter Morfeld · Christian Monz · Birgit Noll · Frank Gast


Int Arch Occup Environ Health

Published online 8.4.2009

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 41



issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
 International Section on Prevention in the Mining Industry



Methods- Direct reading instruments (1min averaging)

Measurement ranges

- NO, Electrochemical cell, 0-125 ppm
- NO₂, Electrochemical cell, 0-20 ppm
- CO, Electrochemical cell, 0-500 ppm

Problems

- Cross sensitivities (NO – CO)
- Influence of varying moisture content of ambient air
- Calibration
- Wide measurement ranges
- So we attributed „validity“ categories to the data
- **No coal-mine-specific explosion protection available (just regular one) therefore access highly restricted**




issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




Short description of the mining process

- Long wall caving technique employing shearer loaders or coal planes
- Roadway building either by head-cutting machines or blasting during shifts
- Diesel engines in trains (material and manpower transport) and one-rail suspended trains (material transport near the seam)
- ...and no, there is currently no measurement technique available for REC in this mining sector (exposure controll always by balancing ventilation against specific engine „demand“).

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 43




issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




Measured jobs


- Dieseltrain drivers
- One-rail-suspended rail trains („cats“)
- Blasting specialists



Focus, Dahmann, MDEC 2010
05.07.2011
Seite 44



issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




Number of personal measurements


- Cat drivers : 12
- Train drivers: 8
- Blasting specialists: 5
- (Only 15-Minute.averages at the site of „highest risk“ in the latter cases)

- The data was was used in an epidemiological study by Morfeld et al. 2009

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 45



issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




Results


Average shift exposures of engine drivers in coal mining

Component	Average shift exposures of cat-drivers (ppm)	Average shift exposures of train-drivers (ppm)	Average shift exposures of diesel engine drivers (ppm) (=sum of both categories)
<u>NO</u>	1.36	1.35	1.35
<u>NO₂</u>	0.023	0.52	0.21
CO	2.55	2.68	2.6

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 46



INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




Exposure of blasting specialists

Identity of the measurement	CO, 15 min concentration (ppm) (Worst-case situation)	NO, 15 min concentration (ppm) (Worst-case situation)
1	27	4.8
2	7.7	1.4
3	87	14.5
4	2.52	0.44
5	10	2.3


In all cases: NO₂ very low! (LDL)
Note that the measurements were performed directly after blasting!
Equilibrium not reached!

Highly variable, but occasionally quite considerable!

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 47




INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




For comparison (other hard coal studies):

	This study	Kühl (1998)	Wagner and Simon (1997)	Robertson et al. (1984)
NO ₂ (ppm)				
Train drivers	0.52	0.08–0.29	–	0.05–0.84
EHB-drivers	0.023	0.05–1.89	–	
Blasting specialists	0.014	0–0.13	0–0.06	
NO (ppm)				
Train drivers	1.35	1.33–1.54	–	0.48–3.74
EHB-drivers	1.36	0.28–2.50	–	
Blasting specialists	0.84	0–1.7	0.1–0.67	

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 48



issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




NO and NO₂ – New threshold limit values in Germany?


Component	Proposal 2009	Old MAK-TLV	Origin
NO	0,5 ppm	5 ml/m ³ (ppm)	Germany
NO ₂	0,5 ppm	25 ml/m ³ (ppm)	EU

Rationale: Not just lung function impairment
Lung function measurements „not sensitive enough“.

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 49




issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




What is going on now?

- German authorities „discuss“ the new proposal
- EU also has published ideas in this matter:
 - NO: Latest proposal was 1 ppm (2004)
 - NO2: Latest proposal of scientific advisory group 0.2 ppm (2008)
- As shown, in **potash mining** and in **coal mining** these levels can not be complied to.

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 50




issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry




Summary: Now, IS an extended view necessary?

- With respect to a classification by e.g. IARC as human carcinogen?
 - ❖ **Maybe! Rumours** about a re-classification based on novel studies are existing.
- With respect to the analytical techniques applied for the particle phase?
 - ❖ **No!** REC is still the analyte of choice. It can be determined by TOM and the European methods („coulometry“) with very good comparability in mining environments.
 - ❖ **Yes!** Particle counting methods (SMPS, FMPS, CPC etc.) will become more important in the future.
- With respect to „new“ components in the exhaust?
 - ❖ **Yes!** Nitrogen oxides will draw attention. In Europe discussion about a proposed very low TLV level has started and is there to stay.

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 51



issa | INTERNATIONAL SOCIAL SECURITY ASSOCIATION
International Section on Prevention in the Mining Industry



A happy thank you for intense discussion to:

- K+S Aktiengesellschaft in particular Dr. Heinrich Sönksen
- RAG in particular Frank Gast
- Dr. Peter Morfeld of Institute for Occupational Epidemiology and Risk Assessment of Evonik Industries
- BAuA (Federal agency for occupational safety and health) (also for financial support) in particular Dr. Gabriele Lotz
- ISSA Mining Section as a forum for international exchange
- **And of course to the colleagues in IGF who actually performed the work!**

Focus, Dahmann, MDEC 2010
05.07.2011
Seite 52

Glückauf!



05.07.2011

Seite 53