

Effects of Biodiesel on Aerosols in Underground Mine

By

Aleksandar Bugarski, Emanuele Cauda, Samuel Janisko, Larry Patts, Jon Hummer &
Steven Mischler

NIOSH Pittsburgh Research Laboratory



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Objective

- NIOSH is identifying technically and economically feasible control technologies to reduce exposure of underground miners and other workers to diesel particulate matter (DPM) and gases.
- Evaluate potential of biodiesel fuels (with and without DOC) to reduce concentrations of aerosols in mine air.
- Characterized physical and chemical properties and toxicity of diesel and biodiesel aerosols in mine air.

Fuels Used in the Study

Biodiesel (B100): Stepanol SB-W, Stepan Company (Northfield, IN)

Ultra low sulfur diesel (ULSD): Guttman Oil (Belle Vernon, PA)

Blend: B50 (50% Biodiesel & 50% ULSD)

Fuel analysis done by Core Laboratories, Houston, TX

Test	Method	Unit	B100	ULSD
Energy, Net	ASTM D-240	kJ/kg (BTU/lb)	39975 (17198)	46486 (19999)
Cetane Number	ASTM D-613	-	49.2	58.1
Density	ASTM D-4052	g/ml	0.8835	0.8050
Oxygen Content	ASTM D-5291M	Wt. %	10.54	0.51
Flash Point, PMCC	ASTM D-93A	°C (F)	138 (280)	61 (142)
Sulfur Content	ASTM D-5453	mg/kg	5.1	10.0

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Methodology

- **Characterization of DPM in occupational setting:**
 - NIOSH Mobile Engine Emissions Laboratory (MEEL) at Lake Lynn Laboratory (LLl);
 - Avoid laboratory uncertainties introduced with various simulations of processes;
 - Bridge gap between inherently inaccurate field and unrealistic laboratory experiments.
- **Physical characterization:**
 - Size distribution.
- **Chemical characterization:**
 - Carbon analysis.
- **In-vitro genotoxicity analysis.**

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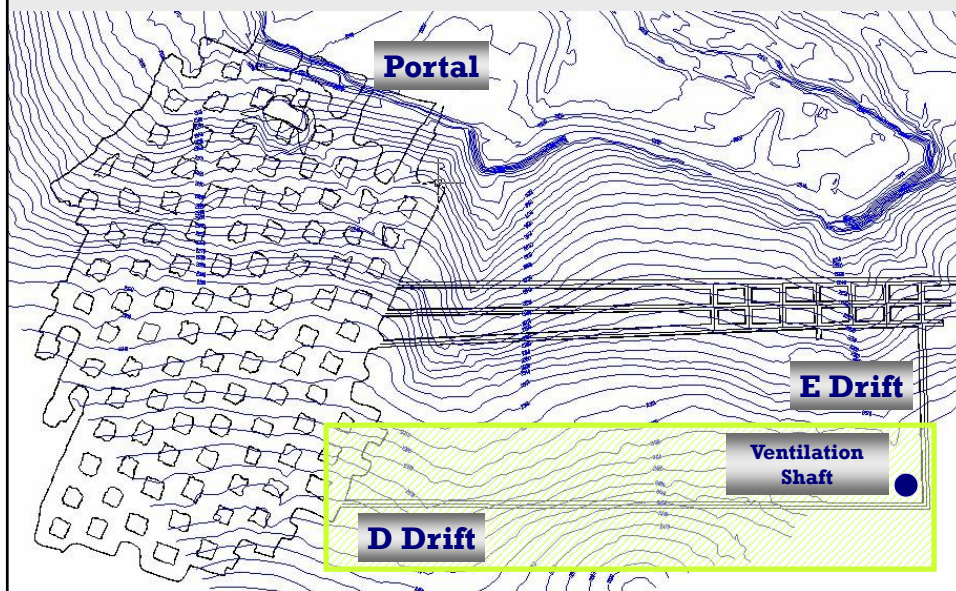
Biodiesel Study Test Matrix

Fuel	Test Mode	Exhaust Configuration	
		Muffler	DOC
ULSD	M1	8 hours	7.5 hours
	M2	8 hours	6.5 hours
	M3	6.5 hours	
	M4	5 hours	
B50	M1	3 hours	3 hours
	M2	3 hours	3 hours
	M3	3 hours	
	M4	3 hours	
B100	M1	8 hours	8 hours
	M2	8 hours	8 hours
	M3	8 hours	
	M4	6 hours	

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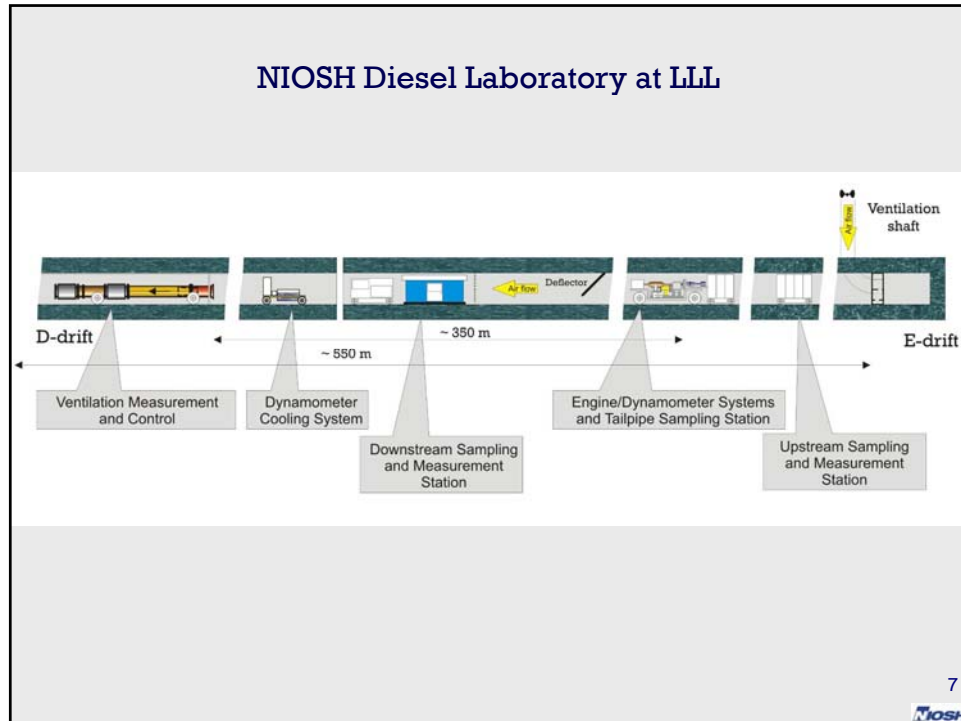
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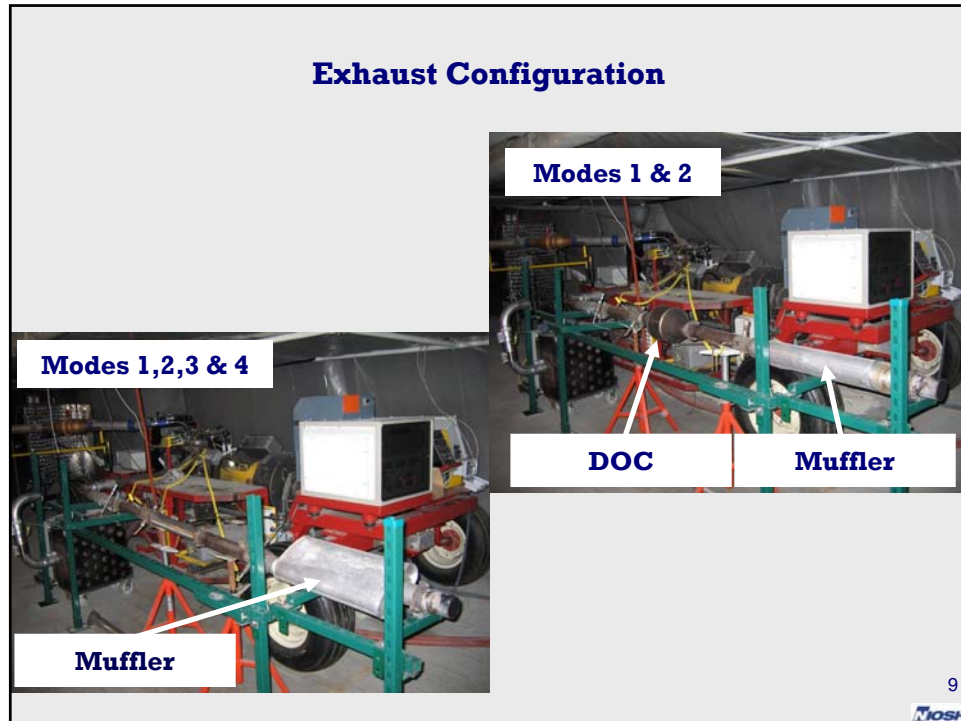
NIOSH Lake Lynn Laboratory (LLL)



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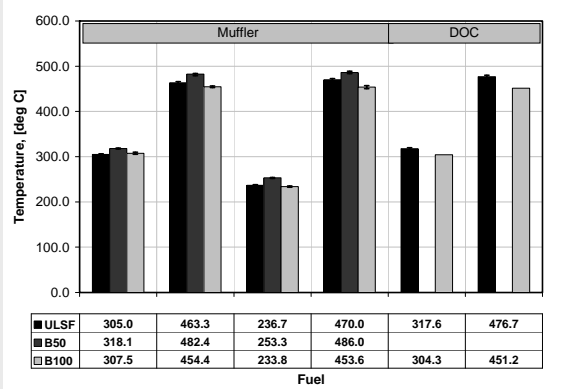


Test Modes

Mode	Description	Engine Speed	Torque	Power
		rpm	Nm	kW
M1	Rated speed ~50% load	2950	55.6	17.2
M2	Rated speed ~100% load	2950	111.2	34.3
M3	Intermediate speed ~50% load	2100	69.1	14.9
M4	Intermediate speed ~100% load	2100	136.9	30.6

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Average Exhaust Temperatures at Inlet to Muffler or DOC over Duration of the Tests

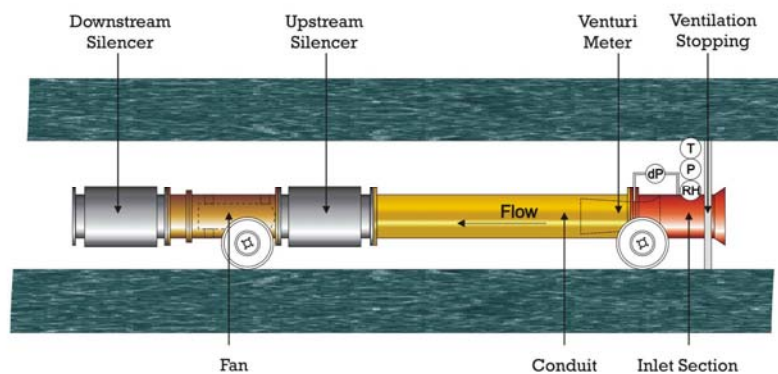


Mode	Average Exhaust Temperature
	[°C]
M1	304-318
M2	451-482
M3	233-253
M4	453-486

- Two light-load modes (M1 & M3)
- Two heavy-load modes (M2 & M4)

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Ventilation Measurement and Control



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Ventilation Rates (VR) & Dilution Ratios (DR)

* VR for Complete Test

VR = $5.814 \text{ m}^3/\text{s} \pm 0.050 \text{ m}^3/\text{s}$ ($12319 \text{ ft}^3/\text{min} \pm 106 \text{ ft}^3/\text{min}$)

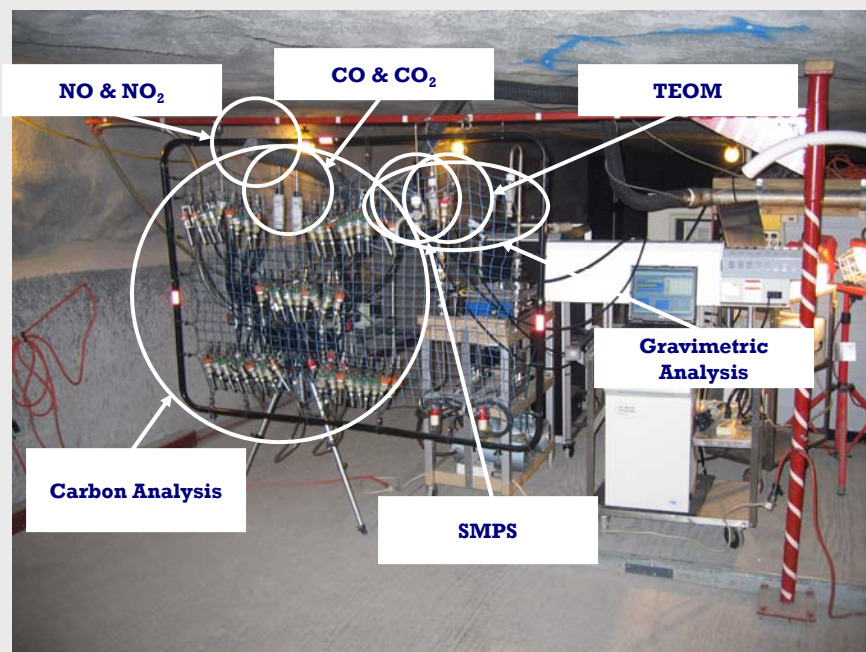
* VR for Second Hour

VR = $5.813 \text{ m}^3/\text{s} \pm 0.049 \text{ m}^3/\text{s}$ ($12317 \text{ ft}^3/\text{min} \pm 104 \text{ ft}^3/\text{min}$)

Mode	Dilution Ratio (Complete test)	
	AVG	STD
M1	141.3	3.5
M2	139.9	3.6
M3	173.6	4.7
M4	175.9	2.7

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Downstream Sampling and Measurement Station



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Instrumentation at Downstream Sampling and Measurement Station



**Scanning Mobility Particle Sizer
Spectrometer (SMPS TSI 3936)**



**Tapered Element Oscillating
Microbalance
(TEOM Thermo 1400a)**

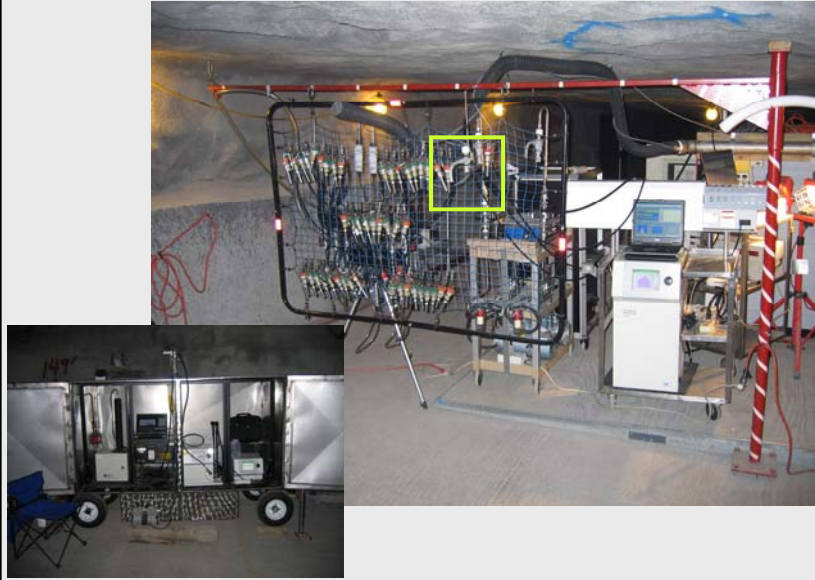
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Results

- Effects of the fuels (with & without DOC) and DOC on concentrations and size distribution of diesel aerosols in mine air (SMPS).
- Effects of the fuels (with & without DOC) and DOC on total aerosol number concentrations (SMPS).
- Effects of the fuels (with & without DOC) and DOC on total aerosol mass concentrations (gravimetric analysis).
- Effects of the fuels (with & without DOC) and DOC on total aerosol mass concentrations (TEOM).
- Effects of the fuels (with & without DOC) and DOC on elemental carbon (EC), organic carbon (OC), and total carbon (TC) (NIOSH 5040).

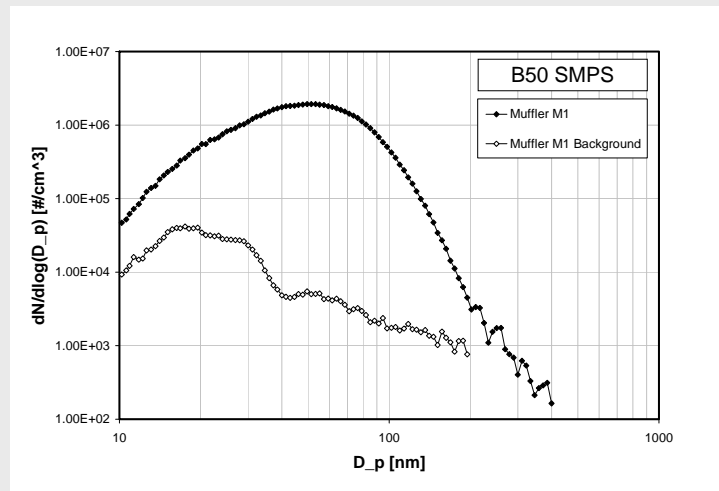
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Number Size Distributions SMPS



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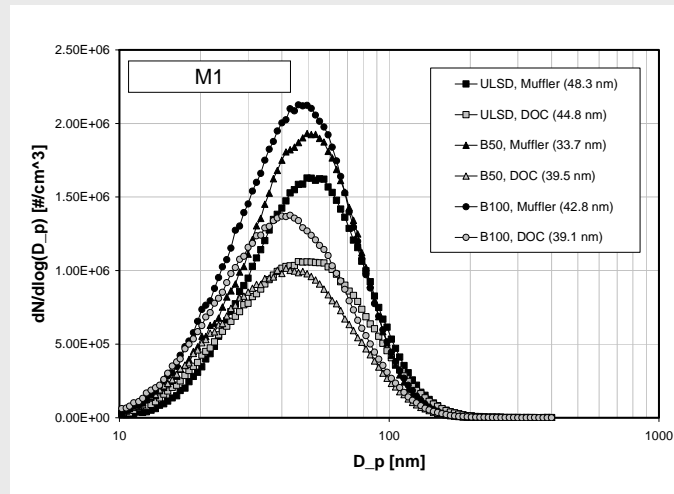
Number Size Distributions Biodiesel B50, SMPS



- Background concentrations of nano and ultrafine aerosols were app. three order of magnitude lower then aerosol concentrations measured at the downstream station.

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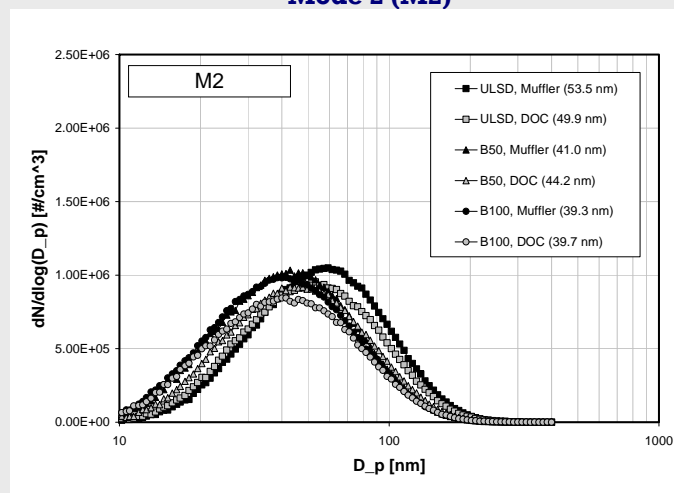
Effects of Fuel Formulation and DOC on Number Size Distributions Mode 1 (M1)



- In the case of M1, peak concentrations increased with fraction of biodiesel in the fuels, and
- median diameter ($_{50}d_{em}$) decreased with fraction of biodiesel in the fuels.
- DOC reduced substantially peak concentrations and somewhat $_{50}d_{em}$.

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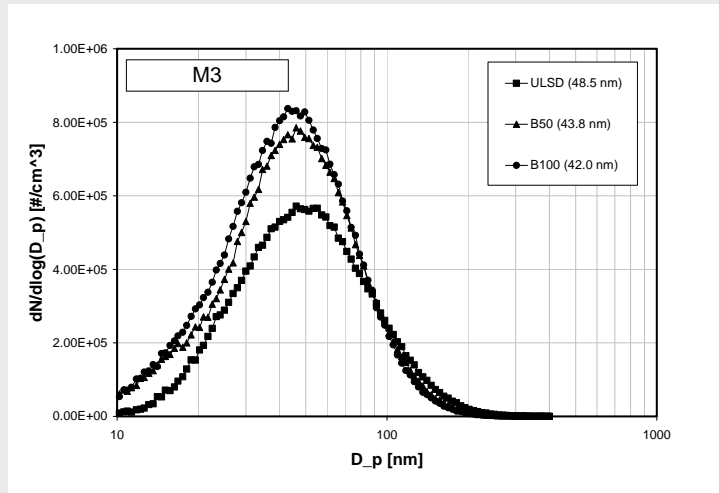
Effects of Fuel Formulations and DOC on Number Size Distributions Mode 2 (M2)



- In the case of M2, fraction of biodiesel in the fuels did not changed substantially peak concentrations, but
- $_{50}d_{em}$ decreased with fraction of biodiesel in the fuels.
- DOC had less pronounced effects on peak concentrations and $_{50}d_{em}$ for M2 then for M1.

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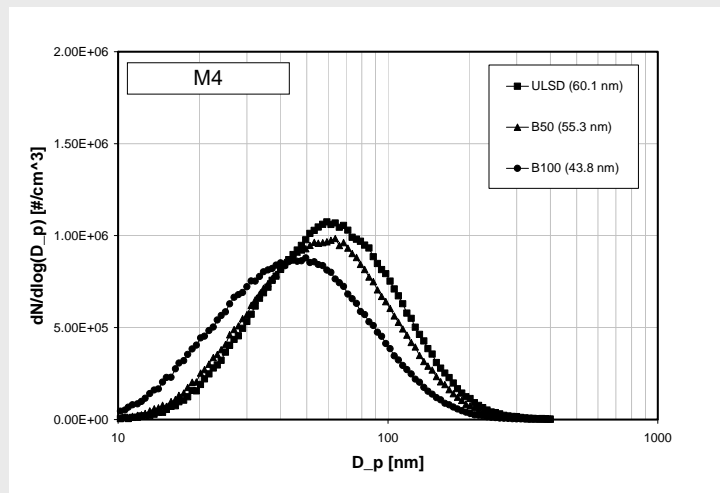
Effects of Fuel Formulations on Number Size Distributions Mode 3 (M3)



- In the case of M3, peak concentrations increased with fraction of biodiesel in the fuels, and
- $_{50}d_{em}$ decreased with fraction biodiesel in the fuels.

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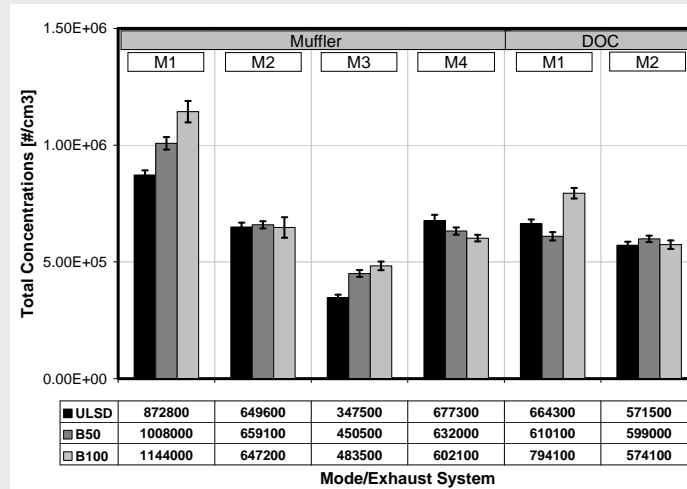
Effects of Fuel Formulation on Number Size Distributions Mode 4 (M4)



- In the case of M4, peak concentrations and $_{50}d_{em}$ decreased with fraction of biodiesel in the fuels.

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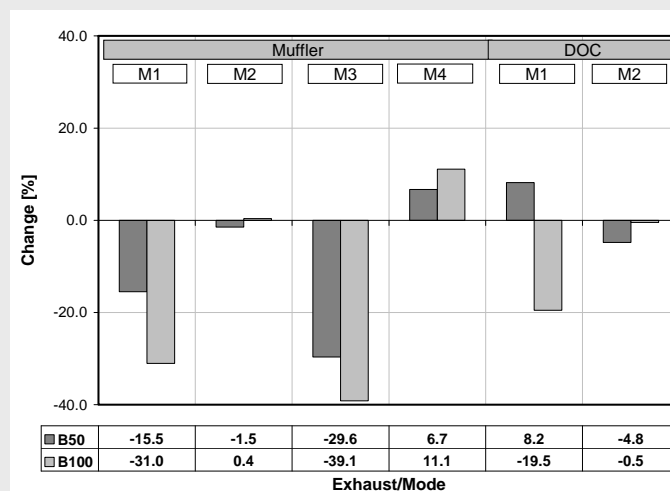
Effects of Fuel and DOC on Total Number Concentrations with $_{50}d_{em}$ between 10 and 400 nm (SMPS)



- Biodiesel fuels increased total number concentrations of aerosols for M1 and M3, but
- total number concentrations of aerosols remained unchanged for M2 and decreased slightly for M4.

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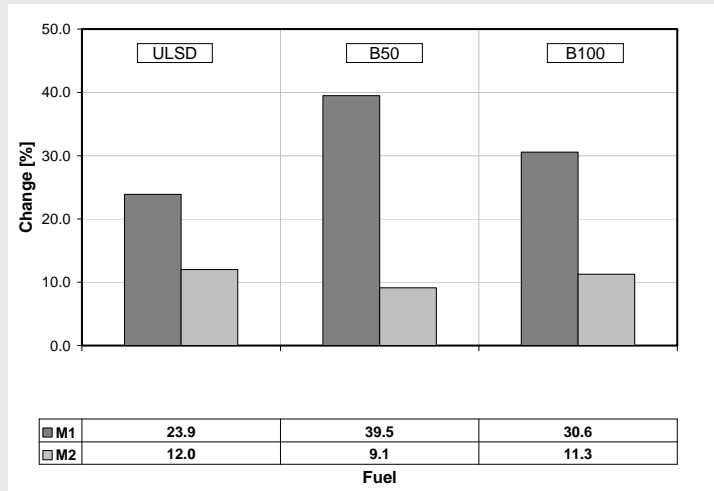
Effects of Fuel on Total Number Concentrations SMPS



- Increases in total number concentrations for M1 and M3 were augmented with increase in fraction of biodiesel in the fuels.
- Reductions in total number concentrations for M4 were augmented with increase in fraction of biodiesel in the fuels.

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Effects of DOC on Total Number Concentrations SMPS



- DOC reduced total number concentrations for M1 and M2.
- Reductions in total number concentrations were substantially higher for M1 than for M2, probably due to substantially higher organic fraction emitted for M1 than for M2.

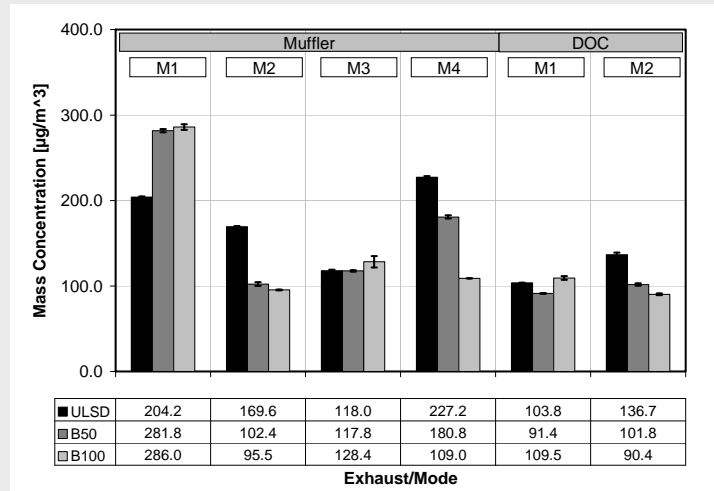
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Effects of Fuels on Total Particulate Mass Gravimetric Analysis



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Average Aerosol Mass Concentrations [$\mu\text{g}/\text{m}^3$]

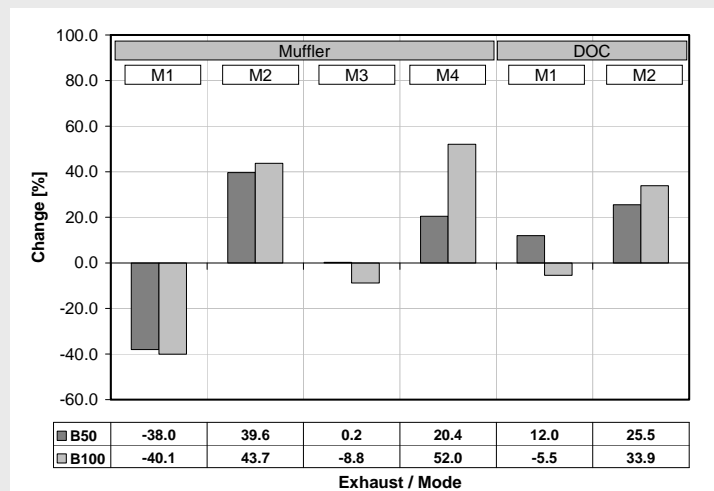


- Biodiesel fuels increased total mass concentrations of aerosols for M1 (muffler) and M3, but
- total number concentrations of aerosols decreased for M2 (muffler and DOC) and M4.

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Mosh

Effects of Fuel on Aerosol Mass Concentrations [%]

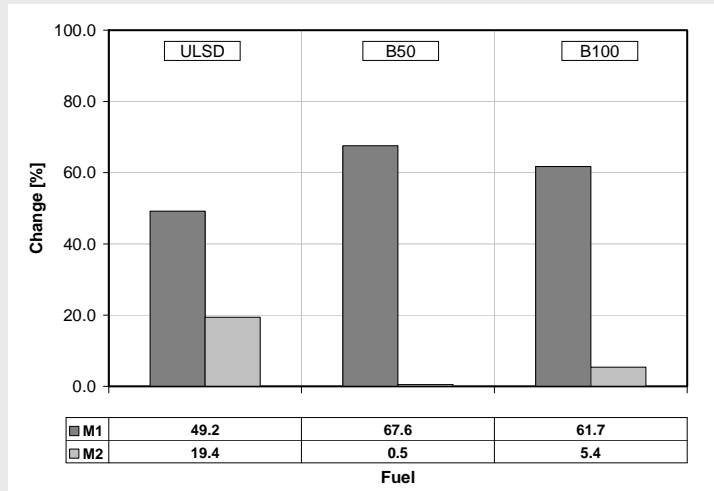


- For M1 and M3, increase in total mass concentrations was augmented with increase in fraction of biodiesel in the fuels.
- For M2 (muffler and DOC) and M4, reduction in total mass concentrations was augmented with increase in fraction of biodiesel in the fuels.

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Mosh

Effects of DOC on Aerosol Mass Concentrations [%]



- DOC reduced total mass concentrations for M1 and M2.
- Reductions in total mass concentrations were substantially higher for M1 than for M2, probably due to substantially higher organic fraction emitted for M1 than for M2.

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Mosh

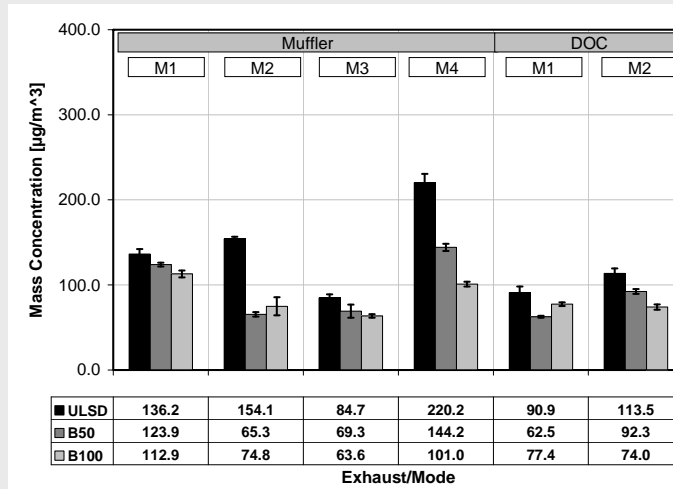
Effects of Fuels on Total Mass Concentrations TEOM



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Mosh

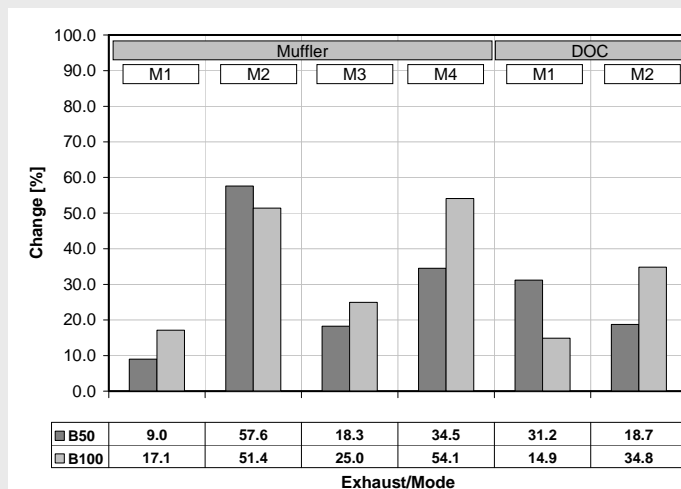
Average Mass Concentrations TEOM



- Biodiesel fuels reduced total mass concentrations of aerosols for all modes

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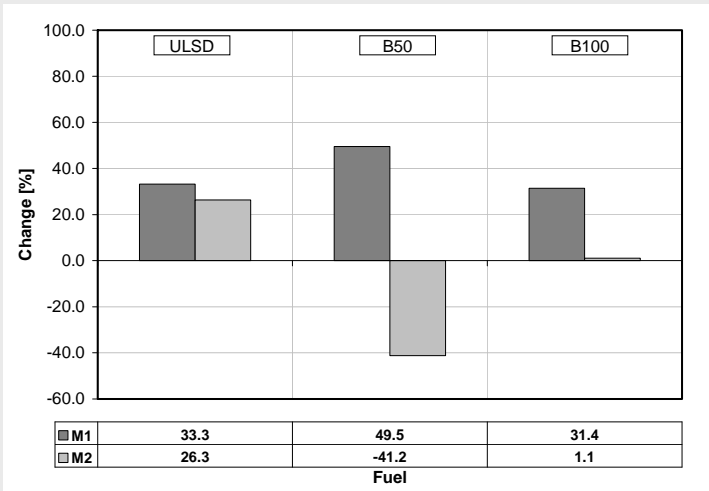
Effects of Fuels on Average Mass Concentrations [%] TEOM



- For M1 (muffler), M2 (DOC), M3, and M4, reductions in total mass concentrations were augmented with increase in biodiesel fraction.
- For M1 (DOC) and M2 (muffler), reduction in total mass concentrations were diminished with increase in biodiesel fraction.

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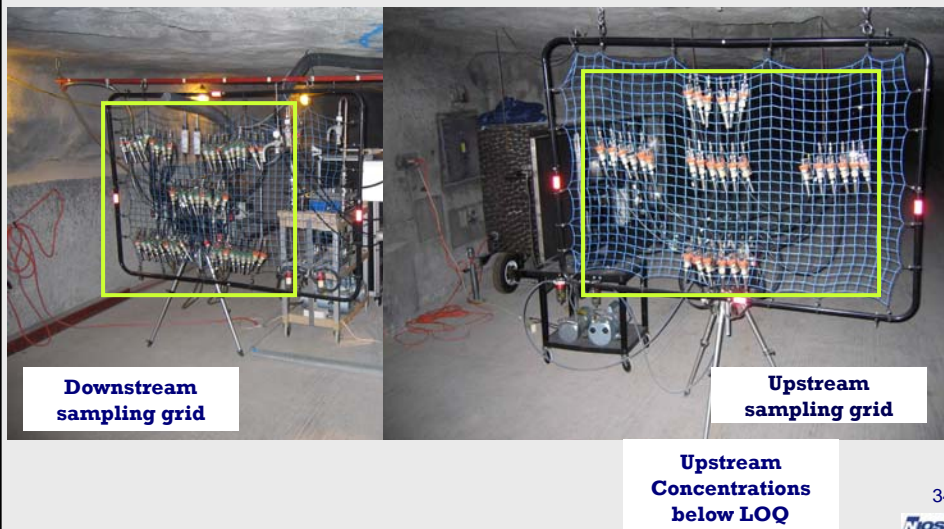
Effects of DOC on Average Mass Concentrations [%] TEOM



- In majority of the cases DOC reduced total mass concentrations for M1 and M2.
- Reductions in total mass concentrations were higher for M1 then for M2

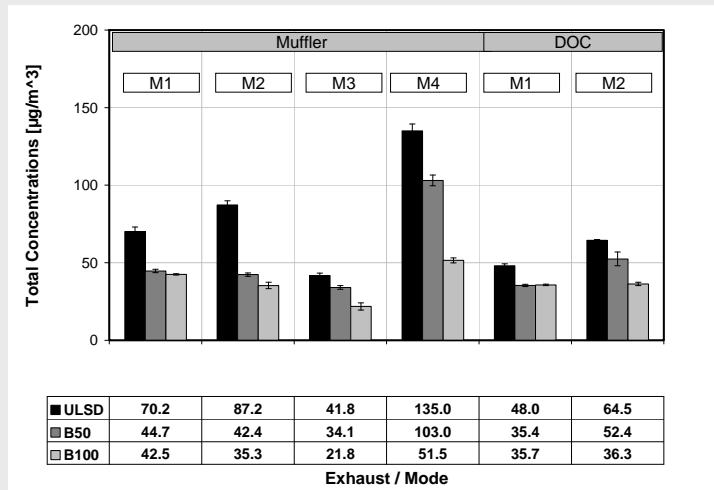
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Effects of Fuels and DOC on Integrated Elemental, Organic, and Total Carbon Concentrations Determined by Performing NIOSH 5040 on Primary Filters



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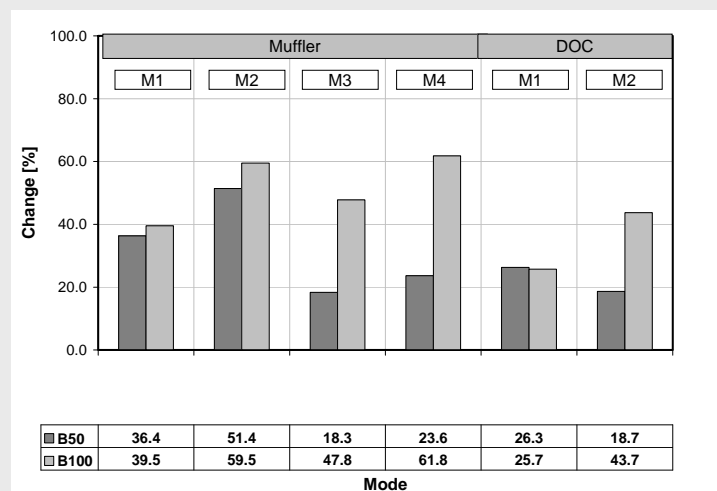
Average Elemental Carbon (EC) Concentrations [$\mu\text{g}/\text{m}^3$]



- Biodiesel fuels reduced concentrations of EC for all modes.

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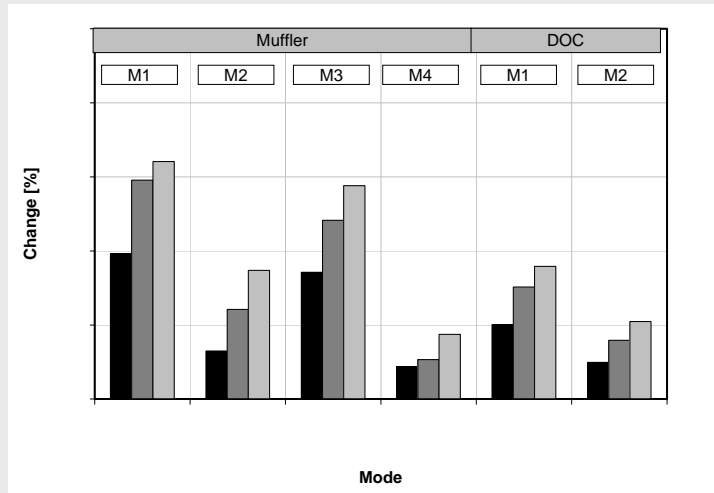
Effects of Fuels on Elemental Carbon (EC) Concentrations [%]



- In general, reductions in EC was augmented with increase in fraction of biodiesel in the fuels (the exception was M1, DOC).

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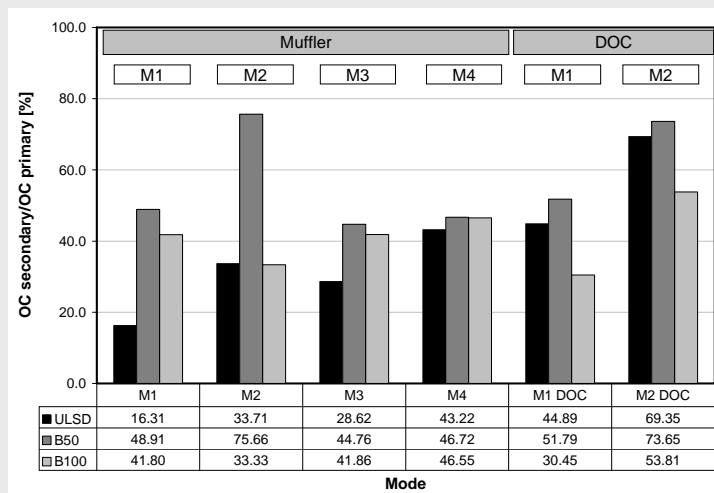
Organic vs. Total Carbon (OC vs. TC) [%] Primary Filter Analysis



- Fraction of OC in TC increased with increase in biodiesel fraction in the fuels for all modes and both exhaust configurations.

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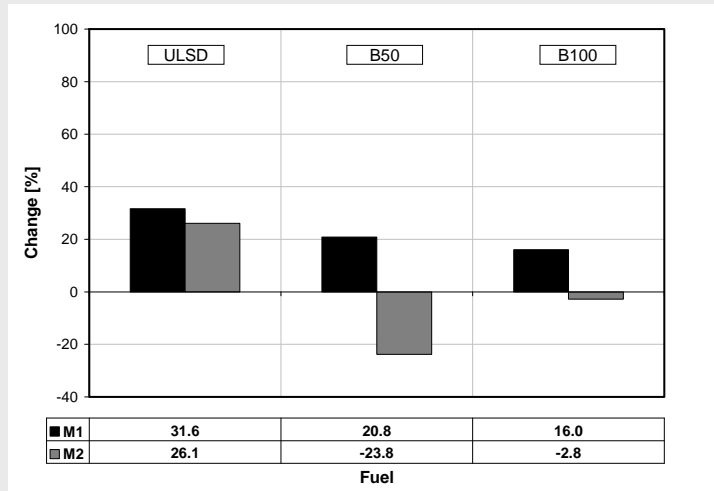
OC artifacts



- Significant OC on the secondary filter
- Particulate phase or gaseous phase organics?
- Quartz fiber media gas phase adsorption or primary filter solid phase desorption?

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Effects of DOC on EC for M1 & M2



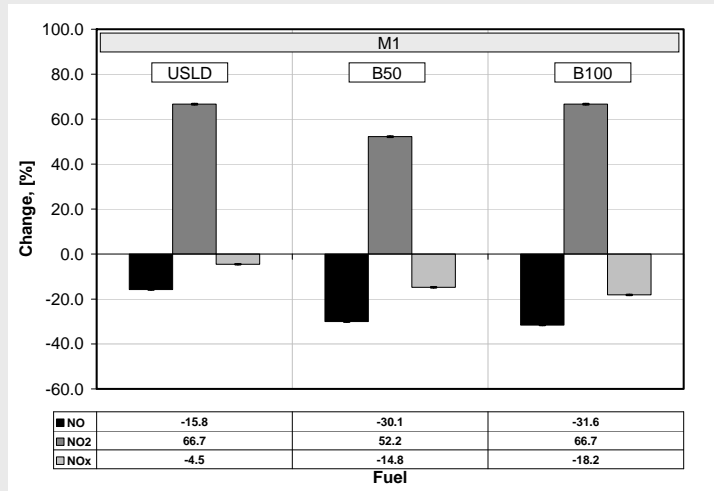
- DOC was more effective in reducing EC for M1 than for M2.

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Effects of DOC on NO, NO₂, and NO_x

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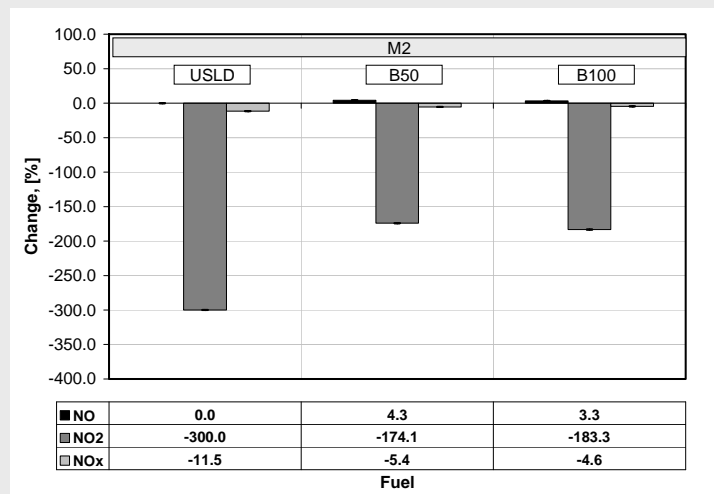
Effects of DOC on NO, NO₂, and NO_x M1



- For M1, DOC increased concentrations of NO and NO_x and reduced concentrations of NO₂.

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Effects of DOC on NO, NO₂, and NO_x M2



- For M2, DOC increased slightly concentrations of NO_x but increased substantially concentrations of NO₂.

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Conclusions

- Effects of biodiesel fuels on size distribution, number and mass concentrations, and EC concentrations are found to be strongly dependent of engine operating mode.
- Substantial reductions in EC were observed for all engine operating modes and exhaust configurations when biodiesel fuels were used.
- The increase in number and mass concentrations observed for the light-load modes (M1 and M3) can be attributed to increase in semi-volatile organic compounds.
- The advantage of using DOC are particularly evident in the case of light-load mode M1.
- The downside of using the DOC similar to one evaluated in this study would be increase in NO₂ concentrations at high-load modes (M2).

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