



Barmenco

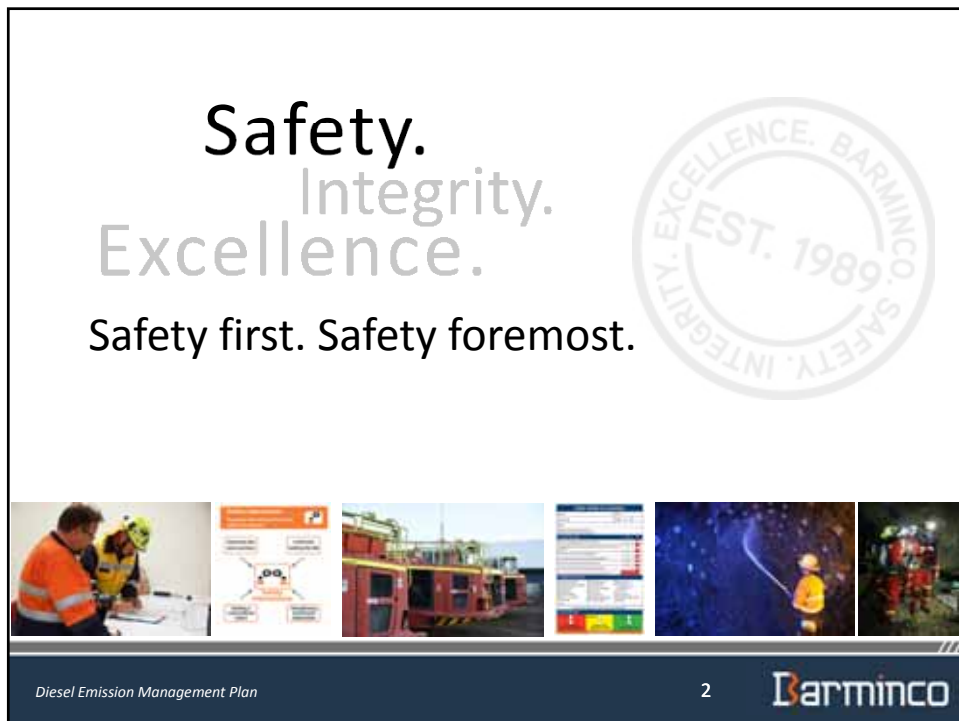
Diesel Emission Management Plan
"Our Journey and recommendation"

Jeanot Tourneur

underground mining excellence

October 2015 MDEC Conference Toronto

The slide features a stylized world map in the background, composed of orange dots. A large globe is positioned on the right side, also made of orange dots. The Barmenco logo is prominently displayed in the upper left. Below the title, the author's name is listed. At the bottom, there is a dark horizontal bar with the text "underground mining excellence" and the date and event information.



Safety.
Integrity.
Excellence.

Safety first. Safety foremost.

EXCELLENCE. BARMENCO
EST. 1989
SAFETY. INTEGRITY.

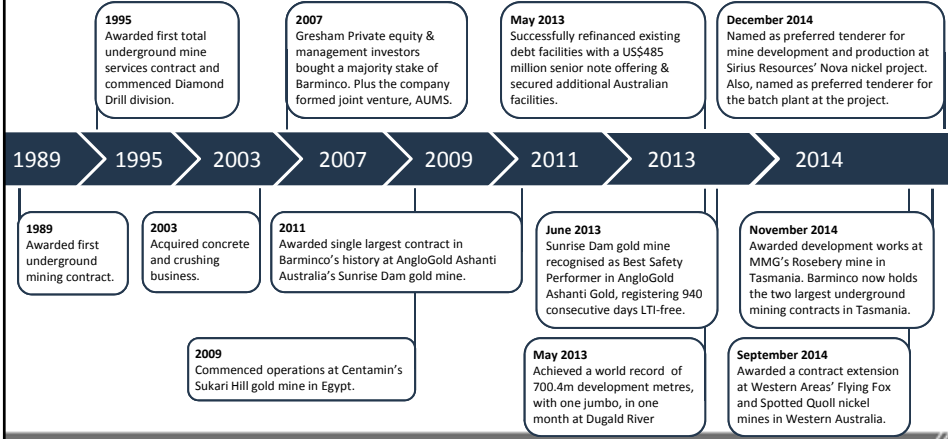
Diesel Emission Management Plan 2 Barmenco

The slide features a large, light gray circular seal on the right side. The seal contains the text "EXCELLENCE. BARMENCO" at the top, "EST. 1989" in the center, and "SAFETY. INTEGRITY." at the bottom. Below the main text, there is a row of six small images: two workers in safety gear, a piece of mining equipment, a control panel, a worker in a dark environment, and another worker in a dark environment. At the bottom, there is a dark horizontal bar with the text "Diesel Emission Management Plan", the number "2", and the Barmenco logo.

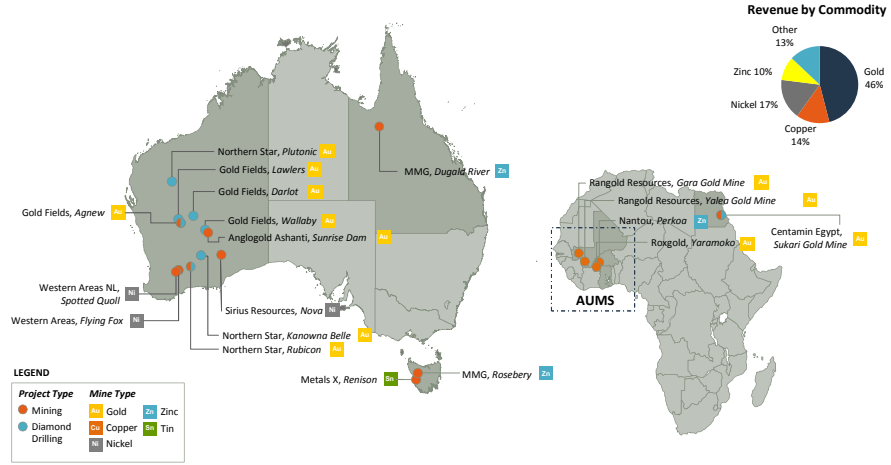
Company history – an established track record of success



In over 25 years, Barminto has grown from a domestic contract miner servicing junior and mid-tier clients, to an underground hard-rock mining specialist servicing some of the world's largest mining companies globally



Operations spanning Australia and Africa



90% of revenue derived from Australia, excluding AUMS

Primary focus of Barminco's strategy

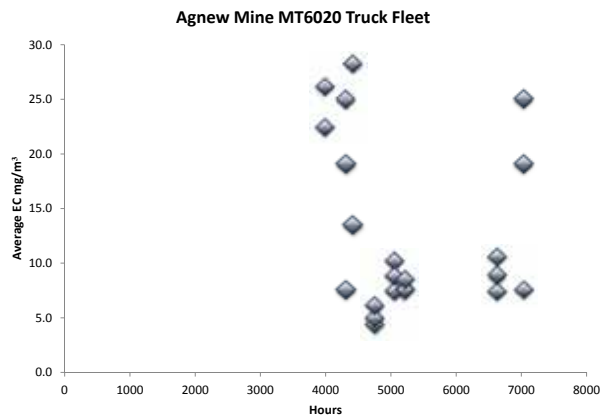
- Minimise workplace employee exposures
- Meet statutory requirements

Guidelines and recommendations

- Management of Diesel Engine Pollutants in underground environments (MDG 29) – New South Wales Department of Primary Industries
- Management of Diesel emissions in Western Australian mining operations – Department of Mines and Petroleum
- Guidance note for management of diesel engine exhaust in metalliferous mines (QGN21) - Queensland
- Environment Protection Authority (EPA) of Tasmania

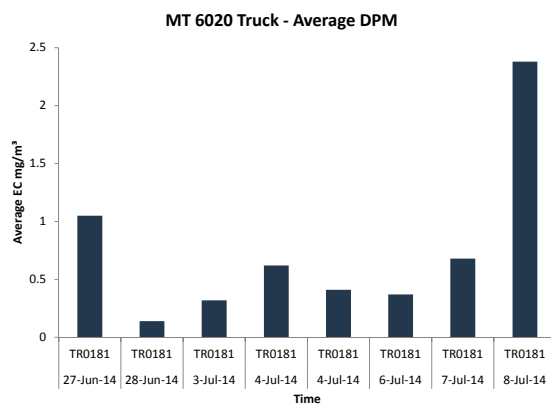
Emission analysis

- Raw exhaust testing using a DustTrak
- Same truck fleet
- Same testing methodology
- @1000 hrs.
- No trend



Project: Dugald River

- Raw exhaust testing using a MAHA MPM
- DPF fitted
- Same testing methodology
- ± 300% variance
- No maintenance intervention
- Inconsistency similar to the DustTrak unit

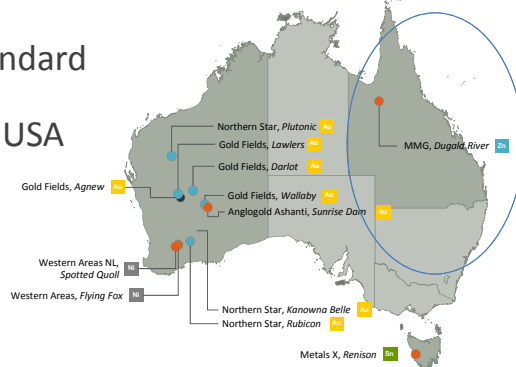


Accuracy and repeatability

- A solid measurement system requires two sides to be complete:
 - repeatability and reliability as well as accuracy and precision
- The Australian MDG29 suggest you establish a baseline then act for a result that is 30% over the base.

Consultant recommendation

- Dugald River management plan uses the 15% and 30% action points as recommended in MDG29.
- NIOSH 5040 test standard
- Sunrise laboratory - USA



What does this mean?

- The emission of a diesel machine does vary significantly over time (hence MDG29 control levels are wrong)

OR

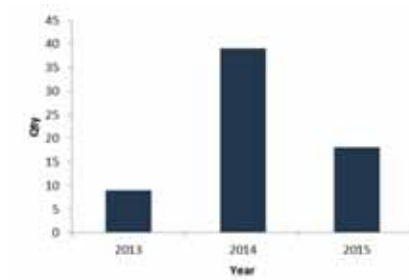
- There is something wrong with our testing methodology.

Our emission management plan

- Continual Improvement Approach
- 95% Upper Confidence Limit (UCL) to determine outlying engines - over the first 6 months (estimated)
- MDG 29 guideline
- Integrate DPM as a preventive maintenance tool

Diesel particulate filter history

- 2010 – approx. 3 for R&D
- 2013 – 9
- 2014 – 39
- 2015 – 18



Total spent to date \$2.2 million

Emissions based maintenance - SIX SYSTEMS

1. INTAKE
2. EXHAUST
3. FUEL INJECTION



Emissions based maintenance- SIX SYSTEMS

1. COOLING
2. LUBRICATION
3. Electronic Control Management
& CONTROLS



Diesel emissions instruments

ECOM EN2-F



Diesel ChekMate®



Diesel emissions instruments

Diesel ChekMate®

- Sampling and conditioning device
- Mixing and cooling system

DEEM6S



Implementation

- Baseline values
- Target Values (TV)
- Compare test measurements against target values
- Individual emission analysis
- Look for interactions

Servicing of DPFs

- Filtration efficiency
- Backpressure
- Leaks
- Cleaning regime

Documentation

- Standard
- Procedure
- Safe Work Instruction (SWI)
 - Machine modification
 - Back pressure monitoring system
 - Testing equipment methodology
 - Stall test

Regulations - DPM

- Ontario – 0.4 mg/m³ (NIOSH 5040 TC)
- U.S. MSHA – 0.16 mg/m³ (NIOSH 5040 TC)
- Western Australia – 0.10 mg/m³ (NIOSH 5040 EC)
- What is the prediction for the future?

THANK YOU

